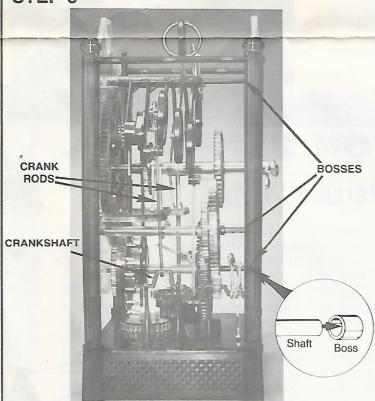


B. Remove rear piece of foam by removing tape that secures it and then slide it out the right side of the clock.

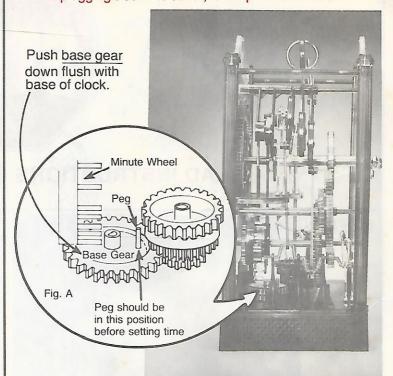
## STEP 5



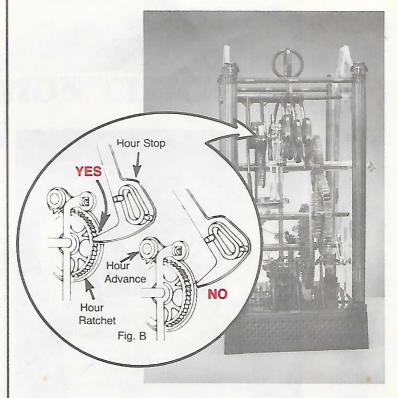
Make sure crank rods are attached to crankshaft as shown and the shafts on which the gears rotate are in their bosses.

## STEP 6

Before plugging clock into outlet, follow procedure below:



A. Push base gear down flush with base of clock. Check position of peg on base gear as shown in fig. A. If peg is engaged with other pegs on minute wheel, plug clock into outlet and let run until peg is in position shown and unplug.



B. The hour stop should be engaged in gear teeth of hour ratchet as shown in fig. B. Note: Hour ratchet is located near top of clock at rear.